

# Work Order ID 63838

November 16, 2010 9:04:42 AM

Page 1

Item ID: D4155-1

Accept

Revision ID:

Item Name: Bar

Start Date: 11/16/10 Start Qty: 2.00

Required Date: 11/17/10 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D4155

A

105

0.00



Mill Conv

Memo

0.00

Conventional Milling Machine

Mill slots per drwg D4155

*[Signature]* 10/11/16

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*[Signature]* 10/11/16

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*[Signature]*

*[Signature]*

# Work Order ID 63838

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Page 2

Item ID: D4155-1

Accept



Setup Start



Revision ID:

Item Name: Bar

Stop



Start Date: 11/16/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/17/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Large Fab

Large Fab

Weld per dwg A/R Hardcoat steel Batch: \_\_\_\_\_

0.00

Memo

0.00

140



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds

0.00

Memo

0.00

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

N/A

Made on D4154  
11.17.10

# Work Order ID 63838

November 16, 2010 9:04:43 AM



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Item ID: D4155-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bar

Start Date: 11/16/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/17/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

160

Identify as per dwg & Stock Location: *w/o*

0.00



Packaging

Memo

*63871*

0.00

Packaging

*12*

*10-11-17*



170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/11/18*

*MF*  
*10-11-18*

# Picklist Print

November 16, 2010 9:04:41 AM

Page 1

Work Order ID: 63838

Parent Item: D4155-1

Parent Item Name: Bar



Start Date: 11/16/10

Required Date: 11/17/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.08.03 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased	No				f	0.0000		8164			
304 BAR .250 x .500													

M 304 b0.250 x 0.500

M 116148

10/11/10

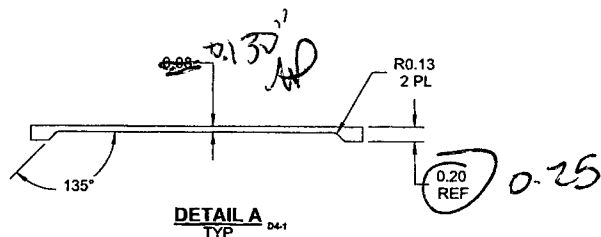
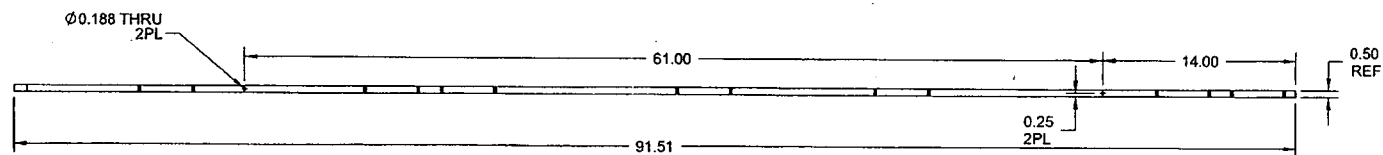
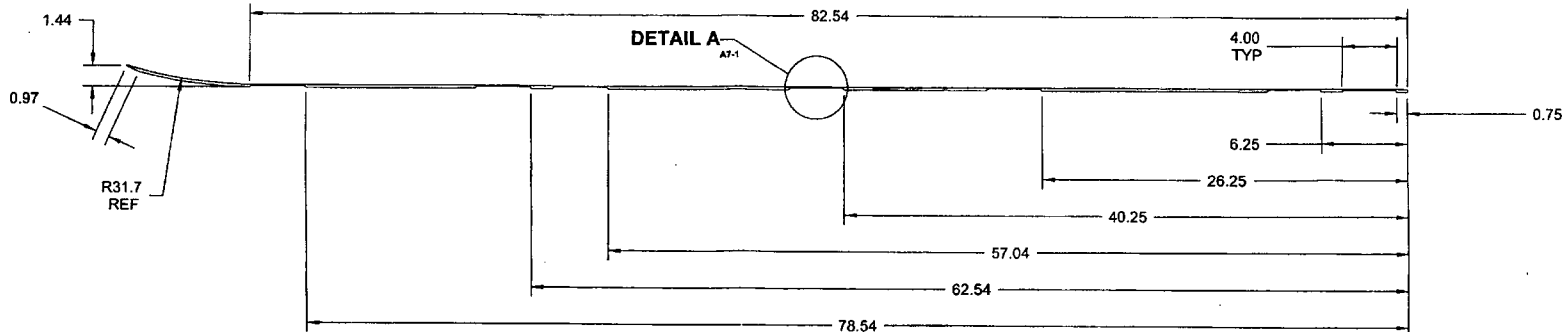
04155

**X**

**X**

RA 26

Jernier



**D4155-1 BAR**

**RELEASED**  
2010-09-15

*Handwritten notes:*  
1/4" x 1/2" BAR  
10/11/16  
W063838

- NOTES:**
- 1) MATERIAL : AISI 304/316 STAINLESS STEEL BAR, 0.50 THICK PER ASTM A276 (REF. DART SPEC. M304B)
  - 2) FINISH : NONE
  - 3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS : INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION : NONE
  - 7) WEIGHT : 2.16 lbs

A		NEW ISSUE		DESCRIPTION		SC	10.07.22
REV.						BY	DATE
DESIGN		SC		<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA			
DRAWN		SC					
CHECKED				DRAWING NO.			REV. A
MFG. APPR.				D4155			SHEET 1 OF 1
APPROVED				TITLE			SCALE
DE APPR.				BAR			NTS
DATE				10.07.22			

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